Remington

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April 28, 1995

MINUTES OF PLANNING MEETING ON APRIL 27, 1995

SUBJECT: Design Requirements for Fire Control for New Bolt Action Centerfire Rifle

ATTENDEES: TONY A. HANCOCK
ROBERT W. HASKIN, JR.
HUBBARD HOWE
THOMAS MILLNER
E. S. RENSI

Since prior to the acquisition, Remington Research and Development has been working on the development of an enhanced fire control for a new model 700. Following the acquisition, substantial effort was made in continuing development. The intended purpose was to provide a functionally superior product from a performance standpoint and to eliminate the basis for allegations of a design defect created by plaintiff's attorneys in past litigation.

The purpose of this meeting was to discuss Research and Development's progress in designing the new fire control. Analysis of developmental work established that existing design requirements could not be successfully executed within the physical constraints of the present model 700 and in the time frame set forth for meeting objectives. Accordingly, in order to introduce a new product in 1996 Research and Development will proceed and develop the new fire control based on the current production model with the following changes:

- The trigger will consist of one piece.

PR 0647

- The trigger bow will be smooth.
- The trigger pull will be specified at 3.0 lbs. - 0 + "T", where "T" is the manufacturing tolerance.
- The assembly will be tamper evident.
- The sear, trigger, and housing will be skeletonized to the extent that:
  - (a.) It allows flushing with a solvent from the sear downwards towards the trigger bow.
  - (b.) It allows visual inspection to ensure that the mechanism is clean.
- The safety lever arm and knob will be redesigned to be more user friendly.
- The trigger will be balanced to the extent possible without moving the pivot point. The physical position of the bow may change to allow balancing.
- The materials used will be those used in the current M 700 stainless steel firearm fire control.

Please look through these requirements. If you have additions or corrections, let me know. R & D is proceeding towards establishing the earliest possible introduction date for this design.

Tony

Tony A. Hancock

cc: Danny Diaz
File